



- Perfect welding with rutile and basic electrodes in all positions
- Capable of working with up to 100 m welding cable
- Easy arc start and adjustable arc start time
- Able to operate with generators(optional)
- Protection against overheat, overcurrent, overvoltage and short circuit

**TIG Mode**

- Lift-TIG available

**Extra Functions**

- Hot Start
- Arc Force

**Inverter**



**Usage Areas**

- Shipyards
- Off-Shores
- Industrial Facilities
- Automotive Industry
- Pipe Lines
- Aviation Industry
- Maintenance and Repair Applications

Input Voltage	V	3 Phase, 50/60 Hz, 380 V ±%10
Installed Power	KVA	24.6
Fuse (delayed action)	A	37.4
No Load Voltage	V	83
Current Range	A	20-500
Duty Cycle at (40°C)	%60	500A
Standards		<b>EN IEC 60974-1 / EN IEC 60974-10</b>
Protection Class	IP	21S
Insulation Class		H
Dimensions (L*W*H)	mm	660 / 320 / 560
Weight	kg	50

**STANDARD VE OPTIONAL**

Set Code	Power Unit
1021000136	1021000136